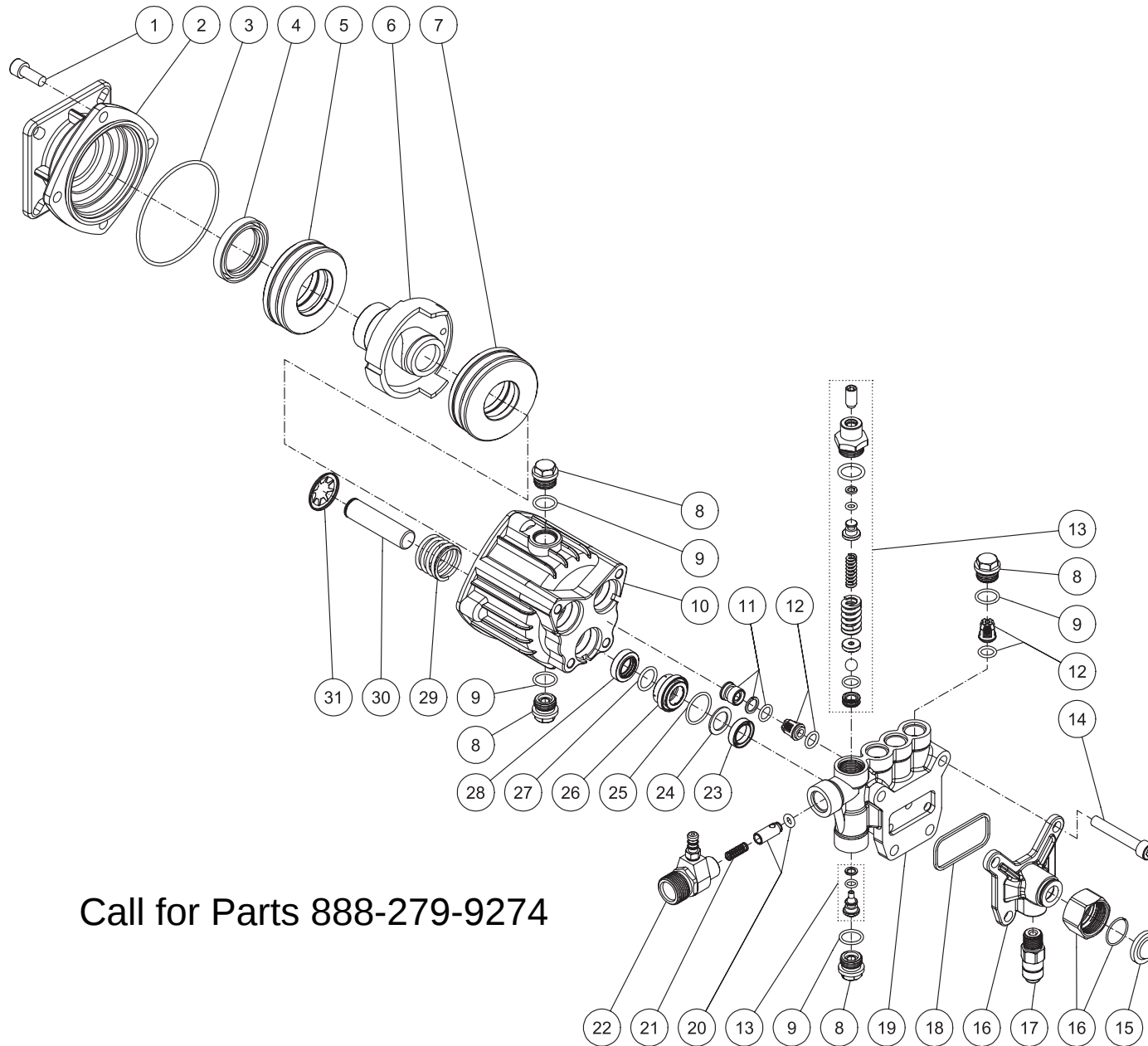


MOTOR / PUMP ASSEMBLY (3-0311)



Call for Parts 888-279-9274

PUMP ASSEMBLY (3-0311)								
REF. #	DESCRIPTION	PART #	QTY.		REF. #	DESCRIPTION	PART #	QTY.
1	Screw	27-8432	4		18	Inlet Body Seal	26-0327	1
2	Flange	46-1330	1		19	Pump Head	N/A	1
3	O-Ring	25-0605	1		20	Non Return Valve Kit	70-0511	1
4	Oil Seal	26-0320	1		21	Non Return Valve Spring	46-1332	1
5	Rear Bearing	N/A	1		22	Outlet Assy Kit	70-0510	1
6	Wobble Plate Assy	N/A	1		23	Water Seal	N/A	3
7	Front Bearing	N/A	1		24	Water Seal Washer	N/A	3
8	Plug	39-0233	6		25	O-Ring	26-0325	3
9	O-Ring	25-0606	6		26	Locating Ring	N/A	3
10	Pump Housing	N/A	1		27	O-Ring	46-1331	3
11	Inlet Plug Assy Kit	N/A	3		28	Oil Seal	N/A	3
12	Valve Assy	N/A	6		29	Plunger Spring	26-0325	3
13	Unloader Kit	70-0513	1		30	Piston	N/A	3
14	Bolt	27-9569	4		31	Spring Disk	N/A	3
15	Inlet Filter	19-0001	1			Inlet Plug Kit (Inc. 3 of 11)	70-0512	1
16	Inlet Assy Kit	70-0514	1			Packing Kit (Inc. 3 of 23, 24, 25, 27)	70-0515	1
17	Thermal Relief Valve	22-0408	1		Valves Kit (Inc. 6 of 12)	70-0516	1	